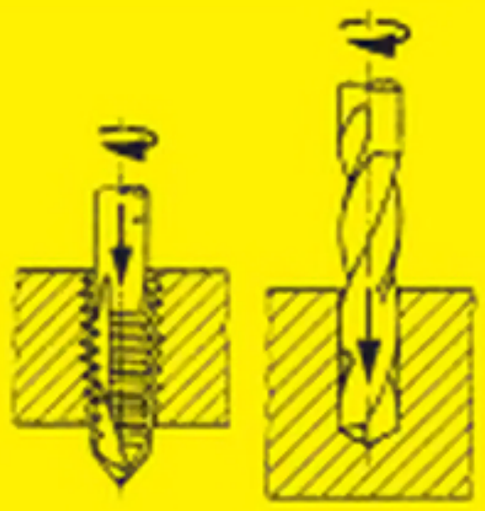
Passande borrdiametrar för olika gängor



Borr-dia. mm	Metrisk gr.-gänga	Metrisk fingänga	UNC	UNF	W	G
0.95	M 1.2	–	–	–	–	–
1.20	–	–	–	Nr 0-80	–	–
1.25	M 1.6	–	–	–	–	–
1.30	M 1.7	–	–	–	–	–
1.45	M 1.8	–	–	–	–	–
1.5	–	–	Nr 1-64	Nr 1-72	–	–
1.6	M 2	–	–	–	–	–
1.75	M 2.2	–	–	–	–	–
1.80	–	–	Nr 2-56	Nr 2-64	–	–
1.9	M 2.3	–	–	–	–	–
2.0	–	–	Nr 3-48	Nr 3-56	–	–
2.05	M 2.5, 2.6	–	–	–	–	–
2.3	–	–	Nr 4-40	–	–	–
2.4	–	–	–	Nr 4-48	–	–
2.5	M 3	–	–	–	–	–
2.6	–	M 3×0.35	Nr 5-40	–	W ⅛	–
2.7	–	–	Nr 6-32	Nr 5-44	–	–
2.9	M 3.5	–	–	Nr 6-40	–	–
3.3	M 4	–	–	–	–	–
3.5	–	M 4×0.5	Nr 8-32	Nr 8-36	–	–
3.7	M 4.5	–	–	–	W 3/16	–
3.8	–	–	Nr 10-24	–	–	–
4.1	–	–	–	Nr 10-32	–	–
4.2	M 5	–	–	–	–	–
4.5	–	M 5×0.5	Nr 12-24	–	–	–
4.7	–	–	–	Nr 12-28	–	–
5	M 6	–	–	–	–	–
5.1	–	–	¼-20	–	W ¼	–
5.2	–	M 6×0.75	–	–	–	–
5.5	–	–	–	¼-28	–	–
6	M 7	–	–	–	–	–
6.2	–	M 7×0.75	–	–	–	–
6.5	–	–	–	–	W 5/16	–
6.6	–	–	5/16-18	–	–	–
6.8	M 8	–	–	–	–	–
6.9	–	–	–	5/16-24	–	–
7	–	M 8×1	–	–	–	–
7.2	–	M 8×0.75	–	–	–	–
7.8	M 9	–	–	–	–	–
7.9	–	–	–	–	W ⅜	–
8	–	M 9×1	⅜-16	–	–	–
8.5	M 10	–	–	⅜-24	–	–
8.8	–	M 10×1.25	–	–	–	G ⅛
9	–	M 10×1	–	–	–	–
9.2	–	M 10×0.75	–	–	W 7/16	–
9.4	–	–	7/16-14	–	–	–
9.5	M 11	–	–	–	–	–
9.9	–	–	–	7/16-20	–	–
10	–	M 11×1	–	–	–	–
10.2	M 12	–	–	–	–	–
10.5	–	M 12×1.5	–	–	W ½	–
10.8	–	M 12×1.25	½-13	–	–	–
11	–	M 12×1	–	–	–	–
11.5	–	–	–	½-20	–	–
11.8	–	–	–	–	–	G ¼
12	M 14	M 13×1	–	–	W 9/16	–
12.3	–	–	9/16-12	–	–	–
12.5	–	M 14×1.5	–	–	–	–
12.8	–	M 14×1.25	–	–	–	–
13	–	M 14×1	–	9/16-18	–	–
13.5	–	M 15×1.5	⅝-11	–	W ⅝	–

Borr-dia. mm	Metrisk gr.-gänga	Metrisk fingänga	UNC	UNF	W	G
14	M 16	M 15×1	–	–	–	–
14.5	–	M 16×1.5	–	⅝-18	–	–
15	–	M 16×1	–	–	–	–
15.25	–	–	–	–	–	G ⅜
15.5	M 18	–	–	–	–	–
16	–	M 18×2	–	–	–	–
16.5	–	M 18×1.5	¾-10	–	W ¾	–
17	–	M 18×1	–	–	–	–
17.5	M 20	–	–	¾-16	–	–
18	–	M 20×2	–	–	–	–
18.5	–	M 20×1.5	–	–	–	–
19	–	M20×1	–	–	–	G ½
19.25	–	–	–	–	W ⅞	–
19.5	M 22	–	⅞-9	–	–	–
20	–	M 22×2	–	–	–	–
20.5	–	M 22×1.5	–	⅞-14	–	–
21	M 24	M 22×1	–	–	–	G ⅝
22	–	M 24×2	–	–	W 1	–
22.25	–	–	1-8	–	–	–
22.50	–	M 24×1.5	–	–	–	–
23	–	M 24×1	–	–	–	–
23.5	–	M 25×1.5	–	1-12	–	–
24	M 27	M 25×1	–	–	–	–
24.5	–	M 26×1.5	–	–	–	G ¾
25	–	–	1⅛-7	–	W 1⅛	–
25.5	–	M 27×1.5	–	–	–	–
26.5	M 30	M 28×1.5	–	1⅛-12	–	–
28	–	M 30×2	W 1¼	–	W 1¼	G ⅞
28.5	–	M 30×1.5	–	–	–	–
29.5	M 33	–	–	–	–	–
30	–	M 32×2	–	1¼-12	–	–
30.5	–	–	1⅜-6	–	–	–
31	–	M 33×2	1⅜-6	–	–	–
32	M 36	–	–	–	–	–
33	–	M 36×3	–	1⅜-12	–	–
33.5	–	M 35×1.5	–	–	W 1½	–
34	–	M 36×2	1½-6	–	–	–
34.5	–	M 36×1.5	–	–	–	–
35	M 39	–	–	–	–	–
35.5	–	–	–	–	W 1⅝	–
36	–	M 39×3	–	1½-12	–	–
36.5	–	M 38×1.5	–	–	–	–
37.5	M 42	–	–	–	–	–
38.5	–	M 40×1.5	–	–	–	–
39	–	–	–	–	W 1¾	–
39.5	–	–	1¾-5	–	–	G 1¼
40.5	M 45	M 42×1.5	–	–	–	–
41.5	–	–	–	–	W 1⅞	–
43	M 48	–	–	–	–	–
43.5	–	M 45×1.5	–	–	–	–
44.5	–	–	–	–	W 2	–
45	–	–	2-4½	–	–	G 1½
47	M 52	–	–	–	–	–
48.5	–	M 50×1.5	–	–	–	–
50	–	–	–	–	W 2¼	–
51	–	–	–	–	–	G 1¾
57	–	–	–	–	W 2½	G 2
63	–	–	–	–	W 2¾	G 2¼
70	–	–	–	–	W 3	–
73	–	–	–	–	–	G 2½